

WASHINGTON FACILITY

REPAIR SERVICES

- Fully API-certified Facility (ISO 9001, API Q1, 6A, 16A, 16C)
- Services: Aftermarket Repair/Remanufacture of BOPs, Connectors, Valves & Manifolds; Rams Recertification; Dedicated Spare Parts Customer Service
- Ability to Serve as Verified Current Equipment Manufacturer per API 16AR
- Complete Engineering Design Files Available for All Models/Styles of Pressure Control Equipment

**EQUIPMENT REPAIR SPECIFICATIONS****BLOWOUT PREVENTERS**

- All types & brands (from 4"-30" singles & doubles; annulars; any working pressure)

RAMS

- **Shearing rams:** shearing blind ram, double V shear ram, super shear ram, H₂S shearing blind ram, dual string shear ram, interlocking shear ram, dual string interlocking shear ram, cable double V shear ram
- Variable bore rams
- Flexpacker rams
- **Pipe rams:** standard & high temp service

BONNETS

- Pipe bonnets
- Boosters
- Super shear, large bore with tandem booster, wedgelock

CONNECTORS

- H4, H4HD
- Model 70, HC, DWHC, HCH4

VALVES

- **Gate valves:** manual & hydraulic
- Check valves
- Frac valves

WASHINGTON FACILITY CAPABILITIES**CAPACITY**

- 25,000 ft² shop area for machining, welding, assembly, test, paint & warehouse
- 45,000 ft² customer property area
- 3,200 ft² office area
- Repair capacity up to 30 cavities per month
- Two test bays for functional test, open body test & hydraulic test to 22,500 psi
- Wash bay
- Five cranes: 5, 10 & 15 ton
- Onshore & offshore paint capability

WELDING

- Cladding
- CNC subarc machine
- Manual welding (TIG, MIG & SMAW)

MACHINING

- Two CNC horizontal bore milling
- Four CNC vertical lathe turning
- Two CNC horizontal lathe turning

INSPECTION

- Dimensional
- Coordinate Measuring Machine (CMM) dimensional
- Magnetic particle
- Dye penetrant
- Positive material identification
- Hardness testing
- Ultrasonic

**PRESSURE PRODUCTS
WASHINGTON FACILITY**

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**PRESSURE PRODUCTS
AFTERMARKET SERVICES**

Repair

Remanufacture

Recertification

Replacement Parts

**AFTERMARKET IS NOT
AN AFTERTHOUGHT™**

Our focus is to deliver quality products that perform, as well as ensure you receive continued customer satisfaction - regardless if your equipment is AXON OEM or another major brand.